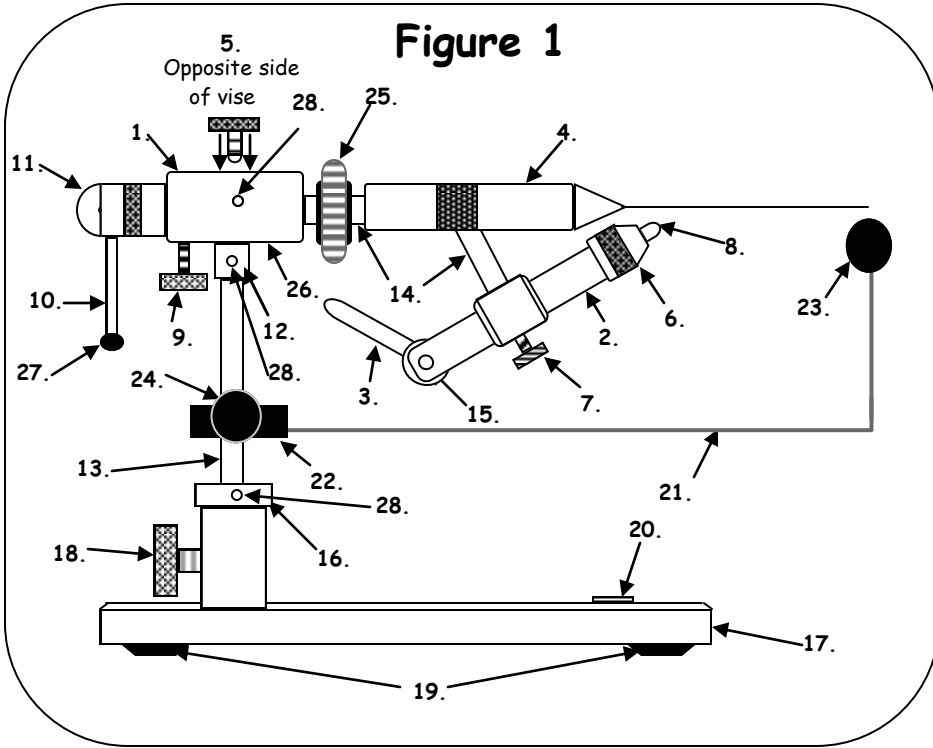


# THE BARRACUDA & BARRACUDA JR.



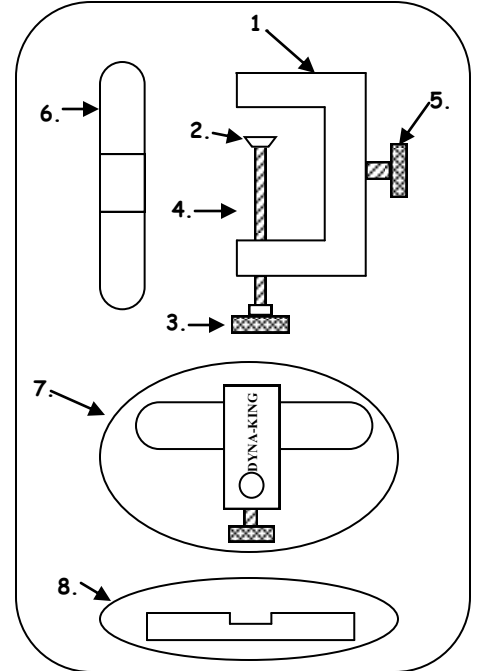
## PARTS LIST

**Figure 1**

- |                                                              |                                                        |
|--------------------------------------------------------------|--------------------------------------------------------|
| 1. Bearing Housing                                           | 16. Set Collar - <b>available on clamp models only</b> |
| 2. Body                                                      | 17. Extra Large Pedestal Base                          |
| 3. Cam Handle                                                | 18. Base Lock Screw                                    |
| 4. Centering Gauge- <b>available separately for purchase</b> | 19. Base Feet                                          |
| 5. Tension Screw                                             | 20. Name Plate                                         |
| 6. Forcing Cone                                              | 21. Bobbin Hanger Wire                                 |
| 7. Slide Lock Screw                                          | 22. Bobbin Hanger Mount                                |
| 8. Jaw                                                       | 23. Bobbin Rest                                        |
| 9. Rotary Lock Screw                                         | 24. Bobbin Hanger Screw                                |
| 10. Hub Handle                                               | 25. Built In Material Clip                             |
| 11. Hub                                                      | 26. Serial Number                                      |
| 12. Shaft Adaptor                                            | 27. Hub Handle Ball                                    |
| 13. Shaft                                                    | 28. Set Screw (3)                                      |
| 14. Spindle                                                  |                                                        |
| 15. Cam Pin                                                  |                                                        |

The Barracuda Junior comes with all components listed with the exception of the following:  
 1. Double Material Clip in place of the Single Material Clip Shown in diagram (#25)

**Figure 2**



## PARTS LIST

**Figure 2**

- |                      |                                               |
|----------------------|-----------------------------------------------|
| 1. Clamp Base        | 7. Top View of Clamp with Outrigger installed |
| 2. Clamp Shoe        | 8. Side View Of Outrigger                     |
| 3. Clamp Handle Knob |                                               |
| 4. Clamp Screw       |                                               |
| 5. Clamp Lock Screw  |                                               |
| 6. Outrigger         |                                               |

**Clamp Vises come with a 9" shaft. Pedestals come with a 7" shaft.**